

Date: Friday, 11/23/2007 8:58:11 AM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GUSSET
Job Number : 35970	
Estimate Number : 10502	
P.O. Number : N/A	Part Number : D320413
This Issue : 11/23/2007 S.O. No. : N/A	Drawing Number : D3204 REV. A1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LARGE FAB ASSY	Drawing Revision : A1
Previous Run : N/A	Material : N/A
Written By : <u>EC</u>	Due Date : 11/30/2007
Checked & Approved By : _____	Qty: <u>42</u> Um: Each
Comment : Est:C 05.08.11 Added Step 25 KJ/JLM	

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.0060 sf(s)/Unit Total : 0.1436 sf(s)

Material: 6061-T6 (QQ-A-250/11) 0.125" thick

(M6061T6S.125)

Batch: 105646 B 07-11-23

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3204

Dwg Rev: A1 B 07-11-23

Prog Rev: A1

2-Deburr if necessary

SAD 07-11-24

(42)

(42)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 07/11/26 (42)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: welding #2

h/f 07/11/26 (42x)

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Part Number: D320413

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(42)

Comment: FINAL INSPECTION/W/O RELEASE

12/11/06

Job Completion

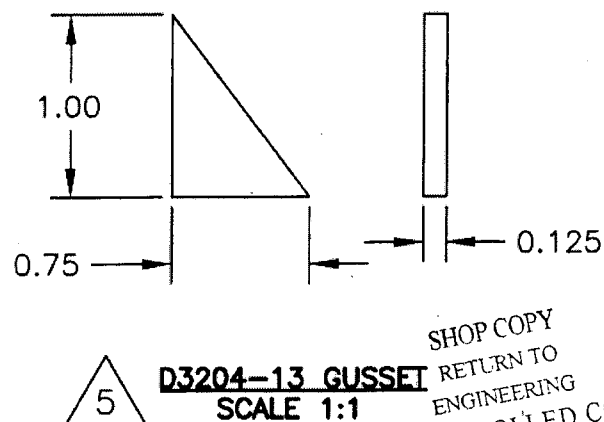
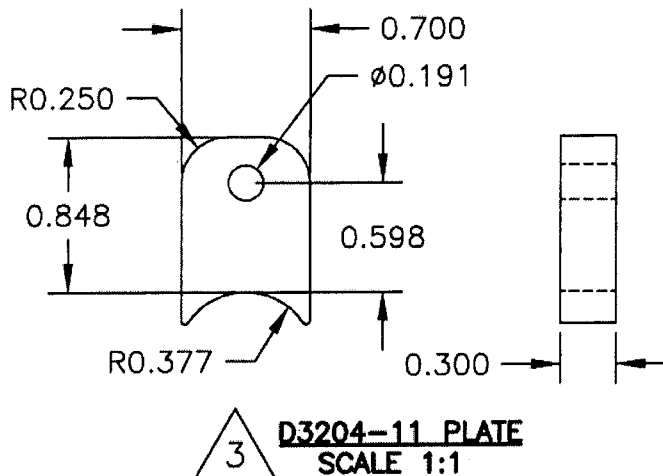
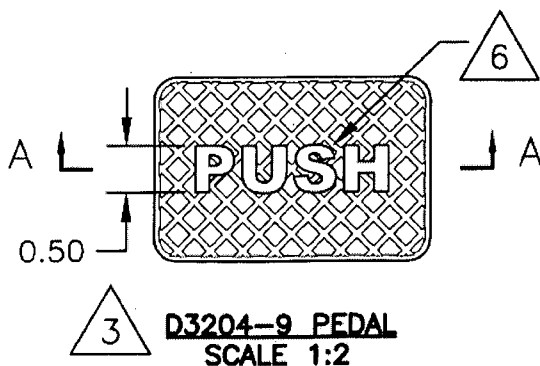
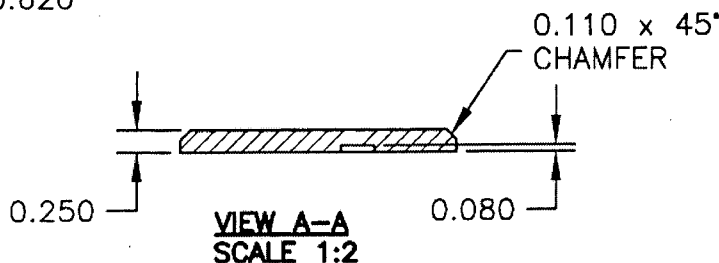
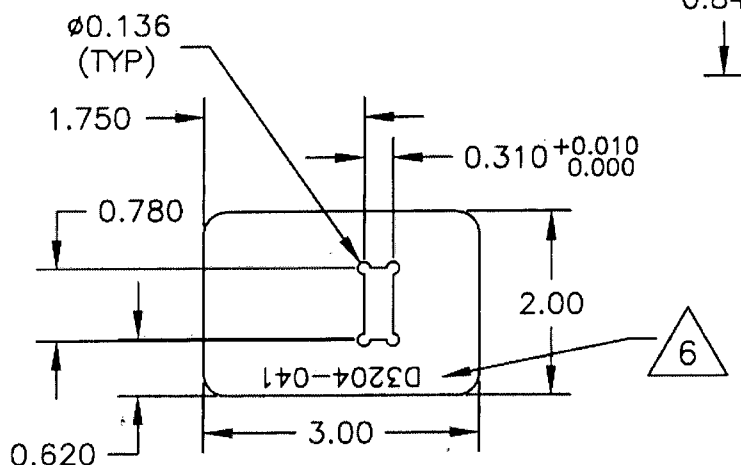


12/11/06



DESIGN <i>RT</i>	DRAWN BY <i>RT</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RT</i>	APPROVED <i>RT</i>	DRAWING NO. D3204	REV. A SHEET 3 OF 3
DATE 04.01.27		TITLE RELEASE PEDAL ASSEMBLY	SCALE NTS

RELEASED
04.04.30



SHOP COPY
RETURN TO
ENGINEERING
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WITHOUT NOTICE
WORK ORDER
NO. *35970*
16
01-11-27

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